



## ULTIMATE TRANSFER PRODUCT CODE: 3-1206


### PRODUCT DESCRIPTION

2.0-mil UL-recognized unsupported premium transfer adhesive. This laminating solvent adhesive is designed for adhering nameplates, labels and backlit panels. Exhibits high shear and ultimate bond characteristics when bonded to most common substrates such as aluminum, glass, steel, polycarbonate and polyester. Not recommended for use on low energy surfaces or other hard to adhere to substrates.

### APPLICATIONS

- Adhering nameplates
- Backlit panels
- Point of purchase displays
- Labels
- Promotional products

### FEATURES AND BENEFITS

- UL-Recognized product: file number MH14249. 

### TECHNICAL DATA

Face Material     None  
Adhesive            86, 2.0-mil premium permanent solvent  
Liner                60# differential moisture stable polykraft

### TYPICAL CHARACTERISTICS

Target Adhesion Values (PSTC-1, 180° peel @ 12"/min., 73°F, on Stainless Steel)	<u>15 min.</u> 3.7 lbs./inch	<u>24 hr.</u> 4.5 lbs./inch
Minimum Application Temperature	50°F	
Service Temperature Range	-65°F to +225°F	
Shelf Life (@ 73°F, 50% RH)	1 year	
Outdoor Life	Based on substrate applied to	

### CHEMICAL RESISTANCE

Distilled Water (24 hr)	No Effect
Detergent (24 hr)	No Effect
10% HCl (10 min)	No Effect
10% Ammonium Hydroxide (10 min)	No Effect
Gasoline (1 hr)	No Effect

The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes.  
May-14



## CLASSIC LOW-TACK TRANSFER PRODUCT CODE: 3-5458

### PRODUCT DESCRIPTION

This transfer adhesive features an ultra low peel removable adhesive designed to assist in the assembly of backlit panels, general-purpose graphics, point of purchase displays and promotional products.

### APPLICATIONS

- Backlit panels
- General purpose graphics
- Point of purchase displays
- Promotional products

### FEATURES AND BENEFITS

- Ultra low peel removable acrylic

### TECHNICAL DATA

Face Material     None  
Adhesive         64, 1 mil ultra low peel removable acrylic  
Liner              60# differential

### TYPICAL CHARACTERISTICS

Target Adhesion Values	<u>15 min.</u>	<u>24 hr.</u>
(PSTC-1, 180° peel @ 12"/min., 73°F, on Stainless Steel)	3 oz./inch	2 oz./inch
Minimum Application Temperature	50°F	
Service Temperature Range	-40°F to +180°F	
Shelf Life (@ 73°F, 50% RH)	2 years	
Removability	6-month removability (depends on substrate applied to)	

### CHEMICAL RESISTANCE

Distilled Water (24 hr)	Film Dependant
Detergent (24 hr)	Film Dependant
10% HCl (10 min)	Film Dependant
10% Ammonium Hydroxide (10 min)	Film Dependant
Anti-Freeze (24 hr)	Film Dependant
SAE 20 Motor Oil (24 hr)	Film Dependant
Gasoline (1 hr)	Film Dependant

The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes.

Dec-10



## CLASSIC TRANSFER ACRYLIC PRODUCT CODE: 3-5463

### PRODUCT DESCRIPTION

This laminating adhesive is designed to assist in the assembly of general-purpose point-of-purpose graphics and promotional products requiring a pressure sensitive adhesive.

### APPLICATIONS

- Backlit panels
- General laminating
- General purpose graphics
- Point of purchase displays
- Promotional products

### FEATURES AND BENEFITS

- 1 mil high clarity medium tack permanent acrylic adhesive on 60# differential liner.

### TECHNICAL DATA

Face Material	None
Adhesive	47, 1-mil high clarity medium tack permanent acrylic
Liner	60# bleached kraft differential

### TYPICAL CHARACTERISTICS

Average Adhesion Values	<u>15 min.</u>	<u>24 hr.</u>
(PSTC-1, 180° peel @ 12"/min., 73°F, on Stainless Steel)	23 oz.	31 oz.
Minimum Application Temperature	50°F	
Service Temperature Range	-65°F to +225°F	
Shelf Life (@ 73°F, 50% RH)	2 years	
Outdoor Life	N/A	

### CHEMICAL RESISTANCE

Distilled Water (24 hr)	No Effect
Detergent (24 hr)	No Effect
10% HCl (10 min)	No Effect
10% Ammonium Hydroxide (10 min)	No Effect
Gasoline (1 hr)	No Effect

The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes.

Dec-10



## CLASSIC HIGH-TACK TRANSFER PRODUCT CODE: 3-5477

### PRODUCT DESCRIPTION

This high-tack transfer adhesive is designed to assist in the assembly of general-purpose point of purchase graphics and promotional products. The adhesive is compatible with low surface energy surfaces or other hard to adhere substrates.

### APPLICATIONS

- Backlit panels
- General laminating
- General purpose graphics
- Point of purchase displays
- Promotional products

### FEATURES AND BENEFITS

- Designed for low surface energy surfaces or hard to adhere substrates.

### TECHNICAL DATA

Face Material None  
Adhesive 99, 1 mil high tack permanent acrylic  
Liner 60# bleached kraft differential

### TYPICAL CHARACTERISTICS

Average Adhesion Values (PSTC-1, 180° peel @ 12"/min., 73°F, on Stainless Steel)	<u>15 min.</u> 4.0 lbs./inch (cohesive)	<u>24 hr.</u> 4.8 lbs./inch (cohesive)
Minimum Application Temperature	50°F	
Service Temperature Range	-65°F to +225°F	
Shelf Life (@ 73°F, 50% RH)	2 years	
Outdoor Life	N/A	

### CHEMICAL RESISTANCE

Distilled Water (24 hr)	No Effect
Detergent (24 hr)	No Effect
10% HCl (10 min)	No Effect
10% Ammonium Hydroxide (10 min)	No Effect
Gasoline (1 hr)	No Effect

The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes.

Dec-10